

Twin Draw 848-F2

DRAWING AND STAMPING OIL

TWIN DRAW 848-F2

Twin Draw 848-F2 is a highly refined, low-viscosity drawing, stamping and roll-forming lubricant engineered to provide exceptional performance on light gauge carbon steel, copper alloys and aluminum.

Twin Draw 848-F2 is formulated with an advanced additive package that promotes excellent die and tool life while preventing galling and scoring on formed metal components.

OPERATIONAL DATA

All Operations	Use as Received
Flash Point, C.O.C.	130°F, Minimum
Boiling Point	360 - 400°F

TYPICAL PHYSICAL PROPERTIES

Appearance	Water White Liquid
Odor	None
Specific Gravity, 60°F	0.77
Solubility in Water	Insoluble
SARA Title III	None

FEATURES AND BENEFITS

- Odorless
- Non-Staining
- Excellent for Pre-Painted Metals
- Evaporates Leaving a Very Thin Film on Formed Metal Parts
- Lubricity and Anti-Wear Additives Provide Excellent Lubricating Properties and Extend Die/Tool Life

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